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# DAIRY PLANTS SURVEYED and APPROVED for USDA GRADING SERVICE

11 [director's]

35p. 1973.

PROCUREMENT SECTION  
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## PREFACE

The dairy processing plants listed in this publication are approved for USDA grading service. Such service is limited to the product(s) shown as manufactured by the respective plant and does not constitute an endorsement of quality unless the product also has been inspected and meets U.S. Grade Standards or other quality specifications of buyer and seller. Official plant approval is based on compliance with the Dairy Division Regulation, "General Specifications for Dairy Plants Approved for USDA Inspection and Grading Service." Approval is determined by a detailed inspection of over 100 items including milk supply, plant facilities, condition of equipment, sanitary practices, and processing procedures.

The USDA Plant Inspection Program is widely used by the dairy industry. It is recognized by dairy plant managers as an important means for improving and maintaining a sound operation for the production of products that will meet specific grade or contract requirements, and have uniform quality essential for buyer and consumer approval and protection. Buyers, too, find this publication a reliable guide to sources for dependable dairy products.

The Inspection and Grading Branch also provides service under its Resident Grading and Quality Control Service. Plants using this service are shown in this publication with an asterisk. This full-time Program offers on-the-spot official grading of the plant's manufactured products, laboratory testing and quality control and plant inspection services. The Resident Program also makes available to the plant manager, the technical know-how and experience of the Inspection and Grading Branch supervisory staff, including chemists and bacteriologists, for help in solving product quality problems.

The Plant Inspection, Resident Grading and Quality Control Services are available on a voluntary basis, and fees are charged to cover costs. Managers of dairy plants or other interested parties may obtain information about these services by contacting the Inspection and Grading Branch area office nearest them. (See directory of offices inside of back cover.)

Plants listed in this publication are identified (where available) by State-assigned code numbers in accordance with the national uniform coding system. This system identifies the plant by means of nationally recognized code numbers on the package. In this manner, processed products can be readily identified as the code will show numerically the State of origin and plant of origin within that State. Each State has been assigned a two-digit number and appears in this publication following the name of the State. The State-assigned plant numbers identifying the plant precede the plant name.

This publication is revised every three months to reflect changes in plant approval and to include new plants.

USDA inspection and grading services are performed under the "USDA Regulations Governing Grading and Inspection of Manufactured or Processed Dairy Products," Title 7, Chapter I, Part 58, Sections 58.1-58.63, of the Code of Federal Regulations.



Codes listed below denote products which are eligible for  
USDA grading or inspection service at USDA approved  
dairy plants listed in this publication

#### Butter Products - B

B1 Butter  
B2 Whipped Butter  
B3 Anhydrous Milk Fat  
B4 Butteroil  
B5 99.8% Milk Fat from Whey Cream

#### Cheese and Cheese Products - C

C1 Cheddar  
C2 Colby  
C3 American (Cheddar, Colby, Granular  
Curd, Washed Curd)  
C4 Swiss  
C5 Brick  
C6 Muenster  
C7 Monterey Jack  
C8 Limburger  
C9 Neufchatel  
C10 Cream  
C11 Bakers  
C12 Cottage  
C13 Farmers  
C14 Ricotta  
C15 Ricottone  
C16 Blue  
C17 Mozzarella, Part Skim Mozzarella,  
Low Moisture Mozzarella, Low  
Moisture Part Skim Mozzarella  
C18 Provalone  
C19 Scamorze, Part Skim Scamorze, Low  
Moisture Scamorze, Low Moisture  
Part Skim Scamorze  
C20 Parmesan  
C21 Romano  
C22 Hard Grating Cheese  
C23 Grated or Shredded Cheese  
C24 Grated American Cheese Food  
C25 Dry Process American Cheese  
C26 Dry Process Cheese Food  
C27 Cold-Pack Cheese  
C28 Cold-Pack Cheese Food  
C29 Blended Dried Cheese  
C30 Edam  
C31 Gouda  
C32 Ground Natural Cheese  
C33 Caciocavallo  
C34 Asiago  
C35 Queso Blanco  
C36 Gorgonzola  
C37 Bondost  
C38 Cheese Curd

#### Dry Milk Products - D

D1 Nonfat Dry Milk, Spray Process  
D2 Instant Nonfat Dry Milk

#### Dry Milk Products - D (Cont.)

D3 Nonfat Dry Milk, Roller Process  
D4 Dry Whole Milk, Spray Process  
D5 Dry Whole Milk, Roller Process  
D6 Dry Buttermilk, Spray Process  
D7 Dry Buttermilk, Roller Process  
D8 Dry Whey  
D9 Dry Neutralized Buttermilk, Spray  
D10 Dry Skim Milk-Buttermilk Blend, Spray

#### Fluid Milk Products - M

M1 Whole Milk  
M2 Cream  
M3 Whey Cream  
M4 Sour Cream (Plant-cultured)  
M5 Plastic Cream  
M6 Packaged Coffee Cream  
M7 Skim Milk  
M8 Condensed Skim Milk  
M9 Condensed Milk  
M10 Sweetened Condensed Milk  
M11 Evaporated Milk  
M12 Buttermilk  
M13 Condensed Buttermilk  
M14 Whey  
M15 Condensed Whey  
M16 Ice Cream Mix Base  
M17 Infant Formula  
M18 Neutralized Buttermilk  
M19 Condensed Neutralized Buttermilk

#### Specialty Products - S

S1 Dry Whey - Buttermilk Blend  
S2 Dry Whey - Skim Milk Blend  
S3 Dry Dairy Blend (All Dairy Ingredients)  
S4 Dry Whey Blend (With Cereal Ingredients)  
S5 Calcium Reduced Dried Skim Milk  
S6 Dry Cream Substitute  
S7 Dry Non-Dairy Food Product  
S8 High-Acid Dry Cream  
S9 Instant Diet Foods  
S10 Lactose  
S11 Dry Cultured Buttermilk  
S12 Sodium Caseinate  
S13 Dry Malted Milk  
S14 Condensed Infant Formula for Drying  
S15 Dry Infant Formula  
S16 Yogurt  
S17 Dry Lactose Reduced Whey  
S18 Dry Mix Base for Frozen Desserts  
S19 Dairy Topping  
S20 Non-Dairy Topping  
S21 Pudding  
S22 Dried Skim Milk Modified with Calcium  
Hydroxide and Di-sodium Phosphate

Codes shown below denote operations  
which are approved for USDA grading service  
at plants listed in this publication

Packaging and Processing - P

P1 Butter Packaging  
P2 Butter Canning  
P3 Nonfat Dry Milk Packaging  
P4 Instant Nonfat Dry Milk Packaging  
P5 Dry Whole Milk Packaging  
P6 Dry Infant Formula Packaging  
P7 Dry Cream Substitute Packaging  
P8 Diet Food Packaging  
P9 Cheese Processing  
P10 Natural Cheese Packaging  
P11 Dry Egg Solids Mix Packaging  
P12 Dry Meat Loaf Mix Packaging  
P13 Butteroil Processing  
P14 Grated or Shredded Cheese Drying and  
Packaging





DAIRY PLANTS SURVEYED AND  
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
Please note that two code numbers are shown for each State. The numbers immediately following the State names were newly assigned by the National Bureau of Standards under provisions of Public Law 89-306 and replace codes formerly in use. Both codes will be shown in subsequent issues, during the period of transition to use of the new State codes on packaged dairy products to identify the manufacturing plant. (Plant numbers within a State remain unchanged.)			
<u>ALABAMA-01</u> (Code unchanged)			
22	M & T Cheese Co., Inc.	Uniontown	C1 C3 M3
<u>ARIZONA-04</u> (Old code-02)			
15	United Dairymen of Arizona	Tempe	B1 D1 D6 P1
<u>ARKANSAS-05</u> (Old code-03)			
21	Breakstone Sugar Creek Foods, Div. of Kraftco Corp.	Russellville	B1 M1 P1
	Carnation Company	Harrison	M1
12	Hills Valley Foods, Inc.	Batesville	C3 M3
310	Kraft Foods	Bentonville	C4 M2 M3
336	Kraft Foods	Berryville	C3 M2 M3
	Pet, Inc.	Greenwood	M1
	Pet, Inc.	Siloam Springs	M1
<u>CALIFORNIA-06</u> (Old code-04)			
102	Arden Farms	Newman	B1
127	Borden Foods Co.	Modesto	M10 M11
36	Carnation Co.	Gustine	M11
214	Carnation Co.	Turlock	M1
44	Challenge Foods Co.	Los Angeles	P1
2988	Consolidated Dairy Products Co.	Los Angeles	P1
2	Crystal Cream & Butter Co.	Sacramento	B1 D1 P1
6	Dairyman's Coop. Cry. Assn.	Tulare	B1 D1 D6 P1 S3
452	Danish Cry. Assn.	Chowchilla	M8 M11
31	Danish Cry. Assn.	Fresno	B1 D1 D6
1738	East West Dairymen's Assn.	Newman	B1 D1
219	Foremost Foods Co.	Hughson	B1 B3 D1
541	Foremost Foods Co.	Loleta	B1
338	Foremost Foods Co.	Los Banos	D2 P4
2401	Foremost Foods Co.	Willows	B1 D1 D6 M9
3493	Gilt Edge Cry.	San Francisco	P1
4484	Glenn Milk Producers Assn.	Willows	B1 D1
1187	Humboldt Cry. Assn.	Fernbridge	B1 D1 D2 D4 D6 P3 P4
53	Knudsen Dairy Products	Modesto	D1
216	Knudsen Corp.	Los Angeles	B1
748	Los Banos Dairymen's Assn.	Los Banos	B1 D1
229	Masson Cheese Corp.	Bell	C33 P14

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>CALIFORNIA-06</u> (Old code-04) (Cont.)			
649	Petaluma Coop. Creamery	Petaluma	B1 D1
69	Petaluma Coop. Creamery	Stockton	C38
2013	San Fernando Cry.	Downey	B1
578	Sonoma Mission Creamery	South San Francisco	B1 D6
1393	Sylvester Dairy Products Co.	San Francisco	P1
4074	Wilsey Bennett Co.	Los Angeles	P1
1302	*Wilsey Bennett Co.	San Francisco	P1
<u>COLORADO-08</u> (Old code-05)			
128	Beatrice Foods Co.	Denver	B1 P1
137	Bredan Creamery Co.	Denver	P1
91	Carnation Co.	Johnstown	M11
56	Leprino Cheese Manufacturing Co.	Denver	C14 C17
<u>CONNECTICUT-09</u> (Old code-06)			
111	Yankee Milk Inc.	Newington	D1 D2 D4 M2 M6 M8 S19
<u>GEORGIA-13</u> (Old code-10)			
315	McCadam McGregor Foods	Atlanta	P10
<u>IDAHO-16</u> (Old code-11)			
1	Challenge Foods Co.	Pocatello	P9
60	C. W. & Jayward, Inc.	Richfield	C3 M3
16	Dairymen's Creamery Assn., Inc.	Caldwell	B1 B3 D1 D6 P1
18	Dairymen's Creamery Assn., Inc.	Payette	D1
25	Gem Valley Cheese Co.	Grace	C3 M3
12	Hopperdietzel Cheese Factory	St. Anthony	C3
8	Ida Gem Dairymen, Inc.	Jerome	B1 C3 D1 D6 D8
46	Kraft Foods	Blackfoot	C3
47	Kraft Foods	Carey	C3
2	Kraft Foods	Pocatello	P10
50	Kraft Foods	Ririe	C3
52	Kraft Foods	Rupert	C4
35	Meadow Gold Dairies	Boise	B1
66	Pet, Inc.	Buhl	M11
65	Salmon Valley Cheese Co.	Salmon	C3
71	Swift & Company	Twin Falls	C3 M3 C7 C17
76	Upper Snake River Valley Dairymen's Assn., Inc.	Idaho Falls	B1 D1 D4 D6 P1
9	Upper Snake River Valley Dairymen's Assn., Inc.	Rexburg	C3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>ILLINOIS-17</u> (Old code-12)			
75	Beatrice Foods Co.	Champaign	B1 P1
65	Berkshire Foods, Inc.	Chicago	B4 P13
611	Breakstone Sugar Creek Foods	Pana	B1 P1
2650	Carnation Co.	Jacksonville	P7 S6
900	Cloud Machine Co.	Skokie	P7
56	Danish Maid Butter Co.	Chicago	P13
267	Dean Foods	Pecatonica	S3 S6
135	Dean Foods	Rockford	C11 M15 S6
561	Kraft Foods	Galena	C4 M3
564	Kraft Foods	Milledgeville	C4 M3
565	Kraft Foods	Stockton	C4 M3
29	Land O'Lakes Crys.	Chicago	P1
205	Litchfield Cry. Co.	Litchfield	B1
60	Oak Brand Ice Cream Co.	Freeport	B1
520	Warren Cheese Plant	Warren	C17 C18 M3
<u>INDIANA-18</u> (Old code-13)			
1138	Beatrice Foods Co.	Liberty	M1
1037	Beatrice Foods Co.	Osgood	M1
61	Goshen Milk, Div. Orville Milk Co.	Goshen	B1 D1 M8 M9
95	Graham Cheese Corp.	Elnora	C1 C2 M3
119	Kraft Foods	Dale	C2 C16 M3
147	Kraft Foods	Shirley	C2 C5 C6 M3
944	Litchfield Cry. Co.	Warsaw	B1 M2 M11
1123	Miami Valley Milk Producers Assn.	Muncie	B1 P1
62	Middlebury Coop. Cry. Co.	Middlebury	B1
65	New Paris Cry. Co.	New Paris	B1
679	Pet, Inc.	Angola	M1
962	Salem Cheese and Milk Co.	Salem	C3 M3
862	Wayne Coop. Milk Producers, Inc. (No. 2 operation)	Ft. Wayne	D1 M1 M2 M8
<u>IOWA-19</u> (Old code-14)			
313	Ackley Cry. & Locker Plant Inc.	Ackley	M1
306	Assoc. Milk Producers, Inc.	Arlington	B1 D1 M12
17	Assoc. Milk Producers, Inc.	Buffalo Center	M1
31	Assoc. Milk Producers, Inc.	Clarence	M1
66	Assoc. Milk Producers, Inc.	Corning	M1
71	Assoc. Milk Producers, Inc.	Festina	M1
20	Assoc. Milk Producers, Inc.	Goldfield	C1 M3
94	Assoc. Milk Producers, Inc., Millville Branch	Guttenberg	B1 M1
118	Assoc. Milk Producers, Inc.	Jesup	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION									
IOWA-19 (Old code-14) (Cont.)												
30	Assoc. Milk Producers, Inc.	Kimballton	B1	M1								
75	Assoc. Milk Producers, Inc.	Lytton	B1	D1	D6							
103	*Assoc. Milk Producers, Inc.	Mason City	P1									
105	*Assoc. Milk Producers, Inc.	Mason City	D2	P4								
55	Assoc. Milk Producers, Inc.	Ryan	C3	M3								
296	*Assoc. Milk Producers, Inc.	Sanborn	B1	D1	M12	P1						
96	*Assoc. Milk Producers, Inc., Osceola Division	Sibley	B1	D1	D2	D6	M16					
295	*Assoc. Milk Producers, Inc., Div. of O'Brien Co. Coop. Cry.	Sioux Center	B1	D1	D6	P1						
5	Assoc. Milk Producers, Inc.	Whittemore	C3	D8	M3							
5	Assoc. Milk Producers, Inc. (Creamery Division)	Whittemore	B1	M1								
12	Bancroft Coop. Cry.	Bancroft	B1	M1								
320	*Breakstone Sugar Creek Foods, Div. of Kraftco Corp.	Dubuque	P1									
16	Bremer Coop. Cry. Co.	Waverly	M1									
21	Calhoun Coop. Cry.	Lansing	M1									
23	Carnation Company (North Plant)	Waverly	D2	P4	P7	P8	S9					
25	Carnation Company (South Plant)	Waverly	D2	P4	S6							
44	C&F Coop. Dairy Assn.	Calmar	C3	M3								
302	Decorah Cry. Co.	Decorah	C3	M3								
323	Denver Coop. Cry. Co.	Denver	B1	M1								
35	Farmers Butter & Dairy Coop.	Fredericksburg	B1	D1	D6							
F1	Farmers Coop. Cheese Factory of Frankville	Postville	C3	M3								
38	Farmers Coop. Cry. Assn.	Alta Vista	M1									
196	Farmers Coop. Cry. Assn.	Cresco	B1	D1	M13							
198	Farmers Coop. Cry. Assn.	Garner	B1	M1								
40	Farmers Coop. Cry. Assn.	Greene	M1									
777	Farmers Coop. Cry. Assn.	Nashua	C3	M3								
42	Farmers Coop. Cry. Assn.	West Union	M1									
319	Farmers Coop. Cry. Co.	Greeley	M1									
39	Farmers Coop. Cry. Co.	Waterville	M1									
49	Farmers Creamery Company	Graettinger	M1									
299	Fern Cry. Co.	Parkersburg	B1	M1	M7	M12						
215	Forest City Coop. Cry.	Forest City	M1									
7	Gunder Coop. Cheese Factory	Postville	C3	M3								
304	Kesley Coop. Cry.	Kesley	M1									
214	Lake Mills Coop. Cry.	Lake Mills	B1	M1								
301	Little Cedar Coop. Cry. Assn.	Little Cedar	B1	M1								
28	Ludlow Community Dairy, Inc.	Waukon	C3	M3								
294	Meadow Land Dairy Assn.	Waukon	B1	D1	D6	S3						
666	Meinerz Creamery Co.	Cedar Rapids	M1									
77	Meinerz Creamery Co.	Preston	C17	M2	M3							

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION							
IOWA-19 (Old code-14) (Cont.)										
305	Meinerz Cry. of Iowa	Fredericksburg	B1	C1	C10	C17	D8	M12		
79	Mid-America Dairymen, Inc.	Brayton	M1							
289	Mid-America Dairymen, Inc.	Des Moines	B1	D1	M13	P1				
283	Mid-America Dairymen, Inc.	Marion	M1	M2						
292	Mid-America Dairymen, Inc.	Sully	D1	M2						
287	Miss. Valley Milk Prod. Assn. (Terminal Street)	Dubuque	M1							
22	Miss. Valley Milk Prod. Assn.	Hopkinton	B1	C1						
61	Miss. Valley Milk Prod. Assn.	Hudson	B1	M1	P1					
328	Miss. Valley Milk Prod. Assn.	Knoxville	M1							
89	Miss. Valley Milk Prod. Assn.	Luana	B1	C1	C4	D8				
288	Miss. Valley Milk Prod. Assn.	Maquoketa	D1	M2	M8					
76	Miss. Valley Milk Prod. Assn.	Waverly	M1							
91	Oran Coop. Cry. Co.	Oran	M1							
48	Potter Cheese Factories, Inc.	New Albin	C1	M3						
314	Potter Siding Coop. Cry. Co.	Tripoli	B1	M1	M7					
93	Ridgeway Cheese & Butter Co., Inc.	Ridgeway	C1	M3						
325	St. Lucas Coop. Cry.	St. Lucas	M1							
99	Schley Cheese Co.	Cresco	C3	M3						
100	Seymour Foods Co.	Guthrie Center	B1							
326	Stacyville Coop. Cry. Assn.	Stacyville	M1							
106	State Center Farmers Coop. Cry. Assn.	State Center	C3	M3						
107	Twin County Dairy, Inc.	Kalona	C1	M3						
8	Wadena Butter & Cheese, Inc.	Wadena	B1	C1						
37	Wapsie Valley Cry., Inc.	Independence	C3	M3						
	Weldon Farm Products, Inc.	Sibley	P4							
47	Wilton Milk Products Co.	Wilton Junction	C1	M3						
KANSAS-20 (Old code-15)										
102	All Star Dairy	Garnett	C3	M3						
461	Assoc. Milk Producers, Inc.	Hillsboro	C1	M3						
497	Assoc. Milk Producers, Inc.	Linn	M1							
105	Atwood Cheese, Inc.	Atwood	C1	M3						
119	Beloit Creamery & Ice Co.	Beloit	B1	M2						
126	Bit O'Gold Cheese, Inc.	Wamego	C1	M3						
127	Bogue Cheese, Inc.	Bogue	C1	M3						
180	Dwight-Alma Dairy Products	Alma	C1	M3						
300	Kraft Foods	Oswego	C3	M3						
327	Mid-America Dairymen, Inc.	Ellis	M1							
351	Mid-America Dairymen, Inc.	Erie	M1							
120	Mid-America Dairymen, Inc.	Ottawa	M1							
350	*Mid-America Dairymen, Inc.	Sabetha	B1	D1	D6	M2	M7	M8	P1	
328	O'Neal Bros. Transfer Station	Emporia	M1							
149	Pioneer Cheese Company, Inc.	Hoisington	C3	M3						
428	Sekan Cheese Co.	Girard	P9							
498	Whiting Food Co., Inc.	Horton	C1	M3						

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION						
<u>KENTUCKY-21</u> (Old code-16)									
201	Adair Cheese Co.	Columbia	M1						
215	Armour Creameries	Elizabethtown	C1	M3					
229	Armour Creameries	Mt. Vernon	M1						
236	Armour Creameries	Springfield	B1	C3	D1	M7	M8	P1	
207	Albany Cheese Co.	Fredonia	M1						
214	Albany Cheese Co.	Leitchfield	C3	M3					
241	Avalon Cheese Co.	London	C1	C3	M3				
16	Beatrice Foods	Louisville	B1						
211	Breakstone Sugar Creek Foods	Louisville	B1	P1					
234	Carnation Co.	Campbellsville	M1	M2	M8	M9			
206	Carnation Co.	Danville	M1						
205	Carnation Co.	Glasgow	M1						
222	Carnation Co.	Maysville	M11						
225	Carnation Co.	Mt. Sterling	M1						
228	Carnation Co.	Somerset	M1						
216	Cudahy Co.	Cynthiana	C1	M3					
223	Cudahy Co.	Harródsburg	C3	C17	C18	M3			
224	Cudahy Co.	Tompkinsville	C1	M3					
20	Dairymen's Inc., Kyana Div.	Louisville	B1	D1	M1				
212	Eagle Pass Cheese Co.	Albany	C3	M3					
209	Kraft Foods	Carrollton	M1						
203	Kraft Foods	Lawrenceburg	C1	M3					
227	Kraft Foods	Owenton	C3	M3					
238	Kraft Foods	Stanford	M1						
233	Kraft Foods	Taylorsville	M1						
	National Farmers Organization	Danville	M1						
235	Pet, Inc.	Bowling Green	M11						
213	Pet, Inc.	Scottsville	M1						
218	Stanford Cry., Inc.	Stanford	C3	M3					
204	Swift & Co.	Glasgow	C1	C3	M3				
219	Swift & Co.	Russellville	M1						
<u>LOUISIANA-22</u> (Old code-17)									
1	Dairymen, Inc., Gulf Milk Div.	Franklinton	B1	C17	D1				
2	Dairymen, Inc., Southwest La. Division	Lafayette	M1						
<u>MARYLAND-24</u> (Old code-19)									
0047	Carnation Co.	Oakland	M1						
0046	Chesapeake Crys., Inc.	Baltimore	P1						
0024	Maryland-Virginia Milk Prod. Assn.	Laurel	B1	B3	D1	M8			
<u>MASSACHUSETTS-25</u> (Old code-20)									
18	Yankee Milk Inc.	W. Springfield	D1	M2	M8				

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MICHIGAN-26</u> (Old code-21)			
428	Carnation Co.	Barryton	M1
462	Carnation Co.	Sheridan	M11
608	Constantine Coop. Cry.	Constantine	B1 D1 D4 D6
226	Copper County Dairy, Inc.	Dollar Bay	C1 C2 M3
439	Daggett Cheese Co.	Daggett	C2 M3
12	Hudsonville Cry. & Ice Cream Co.	Burnips	B1
303	Kalamazoo Cry. Co.	Kalamazoo	B1 M1 M8
722	Kraft Foods	Cadillac	C2 C5 C6 C8 M3
117	Kraft Foods	Clare	C3 M3
137	Kraft Foods	Pinconning	C2 C3 C5 C6 C8 M3
577	McDonald Coop. Dairy	Chesaning	M2 M8 M9
123	Michigan Milk Producers Assn.	Ovid	B1 D1 D4 D6
380	Michigan Producers Dairy Co.	Adrian	M2 M8 M9
242	Michigan Producers Dairy Co.	Sebewaing	B1 D1 D4 D6
518	Ontonagon Valley Coop.	Bruce Crossing	C3
152	Pet, Inc.	Charlotte	M1
17	Pet, Inc.	Wayland	S6
765	Peters Pak	Grand Rapids	B2 P1
611	Ross Laboratories	Sturgis	M17
<u>MINNESOTA-27</u> (Old code-22)			
001	Aitkin Coop. Cry. Assn.	Aitkin	M1
486	Albany Coop. Cry.	Albany	B1 M1 M7 M12
064	Almelund Cry. Co.	Almelund	M1
597	Annandale Coop. Cry. Assn.	Annandale	B1 M7 M12
078	Assoc. Milk Producers, Inc.	Bagley	M1
320	Assoc. Milk Producers, Inc.	Brownsdale	M1
613	Assoc. Milk Producers, Inc.	Clarkfield	C3 D8 M3
602	Assoc. Milk Producers, Inc.	Howard Lake	M1
246	Assoc. Milk Producers, Inc.	Lake Benton	M1
476	Assoc. Milk Producers, Inc.	New Prague	D1 M2 M8
031	*Assoc. Milk Producers, Inc.	New Ulm	B1 D1 D6 P1
515	Assoc. Milk Producers, Inc.	Owatonna	D1 M2
506	*Assoc. Milk Producers, Inc.	Paynesville	D1 M2 P3
366	Assoc. Milk Producers, Inc.	Pelican Rapids	D1 M2 S22
355	Assoc. Milk Producers, Inc.	Rochester	C1 C3 C7 M3
159	Assoc. Milk Producers, Inc.	Welch	M1
97	Assoc. Milk Producers, Inc.	West Concord	M1
218	Atwater Creamery Co.	Atwater	B1 M7 M12
333	Bernadotte Creamery, Inc.	Lafayette	M1
610	Big Stone Cheese Fcty., Inc.	Canby	M1
526	Big Stone Cheese Fcty., Inc.	Donnelly	M1
430	Bird Island Coop. Creamery	Bird Island	M1
016	Blackduck Coop. Cry.	Blackduck	B1 M1
087	Blue Ox Coop. Cry.	Brainerd	B1 M2 M7

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DAIRY PLANTS SURVEYED AND  
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION						
MINNESOTA-27 (Old code-22) (Cont.)									
360	Bluffton Coop. Cry. Assn.	Bluffton	B1	M7	M12				
293	Bock Coop. Cry.	Bock	M1						
046	Bongards Creameries	Bongards	B1	C1	D8	S4	S10	S17	
199	Braham Coop. Cry. Assn.	Braham	M1						
615	*Breakstone Sugar Creek Foods, Div. of Kraftco Corp.	St. Paul	P1						
423	Brooks Cheese Factory	Brooks	C1	M3					
489	Brooten Coop Cry. Assn.	Brooten	B1	M1					
256	Brownton Coop. Cry. Assn.	Brownton	M1						
301	Buckman Farmers Coop. Cry. Assn.	Buckman	B1	M1					
266	Cass-Clay Cry., Inc.	Mahnomen	M1						
267	Cass-Clay Cry., Inc.	Waubun	M1						
281	Cedar Mills Coop. Cry. Assn.	Cedar Mills	M1						
138	Clarks Grove Coop. Cry.	Clarks Grove	M1						
490	Cold Spring Coop. Cry. Assn.	Cold Spring	B1	M1	M7				
139	Conger Coop. Cry. Co.	Conger	B1	M7	M12				
282	Corvuso Cry. Co.	Cosmos	M1						
041	Cromwell Coop. Cry. Assn.	Cromwell	B1	M1					
202	Dalbo Creamery, Inc.	Dalbo	B1	C17	M3				
361	Dalton Coop. Cry. Assn.	Dalton	M1						
285	Dassel Coop. Dairy Assn.	Dassel	B1	M7	M12				
	Delmark Co., Inc. (The)	Minneapolis	P3	P4	P11	P12			
391	Edgerton Coop. Cry.	Edgerton	M1						
549	Elgin Coop. Cry. Assn.	Elgin	B1	C3	M14				
363	Elizabeth Coop. Cry. Assn.	Elizabeth	M1						
302	Elmdale Creamery Assn.	Bowlus	M1						
239	Elysian Coop. Cry. Assn.	Elysian	M1						
393	Erskine Cry. Assn.	Erskine	M1						
433	Fairfax Coop. Cry. Assn.	Fairfax	M1						
521	Farmers Butter & Dairy Coop.	Bixby	M1						
247	Farmers Coop. Cry. Assn.	Balaton	M1						
351	Farmers Coop. Cry. Assn.	Eyota	B1	M1	M7	M12			
377	Farmers Coop. Cry. Assn.	Goodridge	M1						
245	Farmers Coop. Cry. Assn.	Hendricks	B1	M1					
060	Farmers Coop. Cry. Assn.	Montevideo	M1						
056	Farmers Coop. Cry. Assn.	Pillager	B1	M1					
287	Farmers Coop. Cry. Assn.	Watkins	C1	M3	S10	S17			
294	Farmers Coop. Cry. Co.	Foreston	M1						
405	Farmers Cry.	Cyrus	B1	M12					
406	Farwell Coop. Cry. Assn.	Farwell	M1						
394	Fertile Cry. Assn.	Fertile	M1						
288	*First District Assn.	Litchfield	B1	D1	M2	M7			
303	Flensburg Coop. Cry. Assn.	Flensburg	M1						
289	Forest City Coop. Cry. Assn.	Litchfield	M1						
441	Four County Agric. Service	Morristown	M1						
304	Freedhem Coop. Cry. Assn.	Little Falls	M1						
582	Fremont Coop. Cry. Assn.	Utica	M1						
106	Garfield Coop. Cry. Assn.	Garfield	B1	M1	M7	M12			

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION									
MINNESOTA-27 (Old code-22) (Cont.)												
143	Geneva Coop. Cry.	Geneva	M1									
020	Gilman Coop. Cry.	Gilman	B1	M7	M12							
257	Glencoe Butter & Produce Assn.	Glencoe	B1	D1	M12							
021	Glendorado Coop. Cry. Assn.	Princeton	M1									
407	Glenwood Cry.	Glenwood	M1									
124	Granger Farmers Coop. Cry. Assn.	Granger	M1									
271	Grygla Coop. Cry.	Grygla	M1									
583	Hart Creamery Assn.	Rushford	M1									
435	Hector Farmers Coop. Cry.	Hector	M1									
384	Hinckley Coop. Cry. Assn.	Hinckley	B1	M1	M7							
166	Hoffman Coop. Cry. Assn.	Hoffman	B1	M1	M7	M12						
518	Hope Coop. Cry. Assn.	Hope	B1	M7	M12							
191	Houston-Money Creek Coop. Cry.	Houston	C3	M3	M14							
548	Inter-Lake Coop. Assn.	Browns Valley	M1									
565	Janesville Cry. Assn.	Janesville	M1									
220	Kandiyohi Coop. Cry.	Kandiyohi	M1									
240	Kilkenny Cry. Assn.	Kilkenny	M1									
502	Kraftco Corp., Kraft Foods	Melrose	C16	C17	M3	M15						
630	Kraftco Corp., Kraft Foods	R. R., Melrose	C3	C4	C5	C6	C20	M3	M15			
221	Lake Lillian Coop. Cry. Assn.	Lake Lillian	B1	M7	M12							
436	Lakeside Coop. Cry. Assn.	Buffalo Lake	M1									
107	*Land O'Lakes, Inc.	Alexandria	D1	M2								
547	*Land O'Lakes, Inc.	Browerville	B1	D1	D6	P1						
538	Land O'Lakes, Inc. (Cry.)	Browerville	M1									
192	Land O'Lakes, Inc.	Caledonia	M1									
443	*Land O'Lakes, Inc.	Faribault	B1	D1	D6	M2	P1	S1	S2			
			S3									
398	Land O'Lakes, Inc.	Fosston	D1	D2	D4	D6	M2					
555	*Land O'Lakes, Inc.	Lake City	M1									
012	Land O'Lakes, Inc.	Lake Park	M1									
125	Land O'Lakes, Inc.	Lanesboro	M1									
631	Land O'Lakes, Inc.	Litchfield	P3									
448	*Land O'Lakes, Inc.	Luverne	D1	D4	M2							
554	Land O'Lakes, Inc.	Mazeppa	M1									
298	*Land O'Lakes, Inc.	Milaca	D1	M1	M2							
085	*Land O'Lakes, Inc.	Mountain Lake	B1	D1	D2	D6	P1					
197	Land O'Lakes, Inc.	Park Rapids	M1									
369	*Land O'Lakes, Inc.	Perham	D1	M2								
385	*Land O'Lakes, Inc.	Pine City	D1	D6	M2	S2	S3	S12				
156	Land O'Lakes, Inc.	Pine Island	C1	M3	M15							
057	Land O'Lakes, Inc.	Pine River	M1									
311	Land O'Lakes, Inc.	Randall	M1									
588	Land O'Lakes, Inc.	Rollingstone	M1									
451	Land O'Lakes, Inc.	Roseau	M1									
072	Land O'Lakes, Inc.	Rush City	M1									
561	Land O'Lakes, Inc.	Sebekia	M1									
130	*Land O'Lakes, Inc.	Spring Valley	D1	D6	M2	S2	S3					

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION									
MINNESOTA-27 (Old code-22) (Cont.)												
558	Land O'Lakes, Inc.	Wadena	M1									
305	Lastrup Coop. Cry.	Lastrup	M1									
324	Le Roy Coop. Cry. Assn.	Le Roy	M1									
242	Le Sueur Cry., Inc.	Le Sueur	C1	M3	M15							
082	Leonard Coop. Cry. Assn.	Leonard	B1	M1								
068	Lindstrom Cry. Co.	Lindstrom	M1									
306	Little Rock Coop. Cry. Co.	Royalton	B1	M7	M12							
543	Long Prairie Cry. Assn.	Long Prairie	M1									
570	Maple Island, Inc.	Stillwater	D4	S3	S14	S15	S18					
148	Maple Island, Inc.	Wanamingo	D1	D2	D4	P5	S3	S15	S18			
353	Marigold Foods, Inc.	Rochester	M4	M14								
399	McIntosh Coop. Cry. Assn.	McIntosh	M1									
584	Meadow Land Dairy Assn.	Lewiston	M1									
126	Meadow Land Dairy Assn.	Mabel	M1									
127	Meadow Land Dairy Assn.	Preston	B1	D1	D4	M12	P3	S3				
519	Medford Cry. Assn.	Medford	M1									
499	Meire Grove Coop. Dairies Assn.	Melrose	M1									
500	Melrose Coop. Cry. Assn.	Melrose	B1	M1	M7	M12						
359	Mid-America Dairymen, Inc.	Battle Lake	M1									
530	Mid-America Dairymen, Inc.	Benson	M1									
533	*Mid-America Dairymen, Inc.	Bertha	D1	D2	D6	M1	M2					
094	Mid-America Dairymen, Inc.	Claremont	M1									
365	Mid-America Dairymen, Inc.	Erhard	M1									
030	Mid-America Dairymen, Inc.	Essig	M1									
093	Mid-America Dairymen, Inc.	Farmington	D1	D2	D4	M2	M10					
367	*Mid-America Dairymen, Inc.	Fergus Falls	B1	D1	M12	P1						
010	Mid-America Dairymen, Inc.	Frazee	M1									
495	Mid-America Dairymen, Inc.	Freeport	M1									
481	Mid-America Dairymen, Inc.	Gibbon	M1									
259	*Mid-America Dairymen, Inc.	Hutchinson	D1	M2	S5							
316	Mid-America Dairymen, Inc.	Little Falls	M1									
606	Mid-America Dairymen, Inc.	Monticello	M1									
135	Mid-America Dairymen, Inc.	Twin Lakes	M1	M2	M7							
077	Mid-America Dairymen, Inc.	Ulen	M1									
280	Mid-America Dairymen, Inc.	Welcome	M1									
634	Mid-America Dairymen, Inc.	Wheaton	M1									
260	Mid-America Dairymen, Inc.	Winsted	C3	M3	S10							
484	*Mid-America Dairymen, Inc.	Winthrop	B1	D1	D6	P1						
646	Mid-America Dairymen, Inc.	Zumbrota	C1	C3	D8	M15						
485	Mid-America Dairymen, Inc., Cry. Division	Winthrop	M1									
108	Millerville Coop. Cry. Assn.	Brandon	B1	M1	M7	M12						
109	Miltona Cry. Assn.	Miltona	B1	M1	M7	M12						
647	National Farmers Organization	Albertville	M1									
529	National Farmers Organization	Appleton	B1	D1	M12							
638	National Farmers Organization	St. Charles	M1									
639	National Farmers Organization	Sauk Centre	M1									
110	Nelson Cry. Assn.	Nelson	B1	M1	M12							

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
MINNESOTA-27 (Old code-22) (Cont.)			
482	New Auburn Cry. Assn.	New Auburn	M1
222	New London Cry. Assn.	New London	M1
339	Nicollet Food Products	Nicollet	B1 D6 D9 S3
585	Nodine Coop. Cry. Assn.	Dakota	M1
157	North Star Cry. Co.	Kenyon	B1 M1
022	Oak Park Coop. Cry. Assn.	Oak Park	M1
424	Oklee Creamery Assn.	Oklee	M1
112	Osakis Cry. Assn.	Osakis	B1 M1 M7 M12
	Pace Dairy Foods Co.	Rochester	P10
004	Palisade Coop. Cry. Assn.	Palisade	M1
505	Paynesville Coop. Cry. Assn.	Paynesville	M1
372	Perham Coop. Cry. Assn.	Perham	B1 M7
309	Pierz Coop. Assn.	Pierz	M1
556	Plainview Milk Products Assn.	Plainview	B1 D1 M12
568	Plum Valley Cry.	Waldorf	B1 D3 D7
425	Plummer Coop. Cry. Assn.	Plummer	M1
109	Potter Cheese Factories, Inc.	Hokah	C1 M1 M3
300	Princeton Coop. Cry.	Princeton	B1 M7 M12
326	Racine Cry. Assn.	Racine	M1
310	Ramey Farmers Coop. Cry.	Foley	M1
437	Renville Coop. Cry. Co.	Renville	M1
545	Reynolds Coop. Cry. Assn.	Long Prairie	M1
023	Rice Farmers Coop. Cry. Co.	Rice	B1 M1 M7
508	Richmond Cry. Co.	Richmond	M1
587	Ridgeway Coop. Cry.	Houston	C1 M3
400	Rindal Coop. Dairy Assn.	Fertile	M1
356	Rock Dell Coop. Cry. Co.	Byron	M1
113	Rose Coop. Cry. Assn.	Eagle Bend	M1
261	Round Grove Coop. Cry. Assn.	Stewart	M1
389	Royal Coop. Cry.	Braham	M1
312	Royalton Coop. Cry. Assn.	Royalton	M1
511	St. Martin Coop. Cry. Assn.	St. Martin	B1 M1 M7 M12
341	St. Peter Cry. Co.	St. Peter	B1 D1 D4 D6 D8 S3
512	Sauk Centre Coop. Cry. Assn.	Sauk Centre	M1
348	Shelly Farmers Coop. Cry. Assn.	Shelly	B1 M1
213	Sioux Valley Coop. Cry. Co.	Sioux Valley	M1
313	Sobieski Coop. Cry. Assn.	Little Falls	M1
251	Southwestern Minnesota Dairy Assn.	Russell	B1 M8
037	Springfield Coop. Cry. Assn.	Springfield	B1 M1 M2
410	Starbuck Creamery Co.	Starbuck	B1 M1 M7 M12
524	Starks Corner Coop. Cry. Assn.	Claremont	M1
635	Stauffer Chemical Company	Rochester	S8 S10 S17
225	Sunburg Coop. Cry.	Sunburg	B1 M7 M12
314	Swanville Coop. Cry.	Swanville	M1
380	Thief River Falls Coop. Cry. Assn.	Thief River Falls	B1 M1 M12
444	Treasure Cave, Inc.	Faribault	C16

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTIG PRODUCT OR OPERATION
<u>MINNESOTA-27</u> (Old code-22) (Cont.)			
044	Twin Ports Coop. Dairy Assn.	Moose Lake	M1
373	Underwood Coop. Cry. Co.	Underwood	M1 M7
525	Union Cry. Assn.	Blooming Prairie	B1 M7 M12
315	Upsala Coop. Cry. Assn.	Upsala	M1
374	Urbank Coop. Cry. Assn.	Parkers Prairie	B1 M1 M7 M12
114	Valley Cry. Assn.	Garfield	M1
098	Vernon Coop. Cry. Assn.	Hayfield	B1 D1 M7 M12
453	Wannaska Cry. Assn.	Wannaska	B1 M1
099	West Concord Butter & Cheese Assn.	West Concord	M1
264	West Lynn Coop. Cry.	Hutchinson	M1
594	Wilson Coop. Cry. Assn.	Winona	M1
265	Winsted Farmers Coop. Cry. Assn.	Winsted	M1
133	Wykoff Coop. Cry.	Wykoff	M1
<u>MISSISSIPPI-28</u> (Old code-23)			
31	Kraft Foods	Booneville	C1 M3
12	Kraft Foods	Brooksville	C1 M3
20	McClendon Cheese Co.	Newton	C3
<u>MISSOURI-29</u> (Old code-24)			
066	Bethany Cheese Co.	Bethany	C1 M3
660	Breakstone Sugar Creek Foods	Mansfield	B1
102	Carnation Company	Ava	M1
105	Carnation Company	Eldorado Springs	M1
108	Carnation Company	Mt. Vernon	M5 M11
117	Carnation Company	Seymour	M1
144	Clearfield Cheese Co.	Clinton	P9
412	Crest-Vu Foods, Inc.	Hannibal	C3 M3
165	Cudahy Company	Neosho	P9
168	Dairy Belt Cheese Co. (D.B.T., Inc.)	Moberly	C3 M3
213	Frohna Creamery	Frohna	B1
228	Greenfield Cheese Co.	Greenfield	C3 M3
301	Kahoka Cheese Co.	Kahoka	C3 M3
313	Kraft Foods	Ava	M1
322	Kraft Foods	Eldon	M1
328	Kraft Foods	Marshfield	M1
331	Kraft Foods	Mountain Grove	M1
343	Kraft Foods	Warsaw	M1
346	Kraft Foods	Wheaton	M1
397	Mansfield Cheese Corp.	Mansfield	C1 M3
636	Mid-America Dairymen, Inc.	Aurora	C3 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MISSOURI-29</u> (Old code-24) (Cont.)			
513	*Mid-America Dairymen, Inc.	Cabool	M2 M8
516	Mid-America Dairymen, Inc.	Chillicothe	B1 M8
519	*Mid-America Dairymen, Inc.	Eldorado Springs	C12 M2
183	Mid-America Dairymen, Inc.	Emma	B1
528	*Mid-America Dairymen, Inc.	Lebanon	M1
534	*Mid-America Dairymen, Inc.	Springfield	B1 D1 D6
186	Mid-America Dairymen, Inc.	Stover	M1
424	Milnot Co.	Seneca	B1 M11
483	Perryville Cheese Co.	Perryville	C3 M3
495	Pet, Inc.	Neosho	M2 M11
732	Pioneer Cheese Co., Inc.	West Plains	C3 M3
504	Pioneer Foods	Willow Springs	M1
021	Prairie Farms Dairy, Inc., Aro Dressel Div.	St. Louis	B1 P1
522	Producers Cry. Co.	Kirksville	C1 M3
597	Schreiber, L. D. Cheese Co., Inc.	Carthage	P9 P10
654	Stockton Cheese Co.	Stockton	C3 M3
663	Sullivan County Cheese Co.	Milan	C3 M3
681	Taney County Cheese Co.	Bradleyville	C1 M3
<u>MONTANA-30</u> (Old code-25)			
63	Consolidated Dairies of Lake County	Ronan	C3
18	Gallatin Coop. Cry.	Bozeman	C3 M3
65	Foremost Foods Co.	Stevensville	C1 C17 M3
<u>NEBRASKA-31</u> (Old code-26)			
203	Assoc. Milk Producers, Inc.	Laurel	M1
196	Assoc. Milk Producers, Inc.	Plainview	B1 D3 D5 D7
22	Beatrice Foods Co.	Lincoln	B1 P1
61	Blue Valley Cheese Co.	Hebron	C3 M3
225	Breakstone Sugar Creek Foods	Long Pine	M1
224	Breakstone Sugar Creek Foods	O'Neill	C1
222	Clarks Produce & Milk Transfer	Loretto	M1
216	Dodge Dairy Products, Inc.	Dodge	C1 M3
93	Leprino Cheese Mfg. Co.	Chappell	C3 C17 C18 M2 M3
172	Lyons Coop. Cry.	Lyons	B1 D3 D5
227	Mid-America Dairymen, Inc.	Broken Bow	M1
60	Mid-America Dairymen, Inc.	Fairbury	M1
142	*Mid-America Dairymen, Inc.	Fullerton	D1 D6 M1 M2
67	*Mid-America Dairymen, Inc.	Norfolk	B1 D1 M12 P1
228	Mid-America Dairymen, Inc.	North Loup	M1
58	Mid-America Dairymen, Inc.	Superior	C17 D8 M2 M3 M15
	National Farmers Organization	O'Neill	M1
202	Neu Cheese Company	Hartington	C1 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>NEBRASKA-31</u> (Old code-26) (Cont.)			
74	Newman Grove Coop. Cry.	Newman Grove	C17 M2 M3
222	Orchard Dairy Products	Orchard	C7 D8 M3
114	Oxford Cheese Factory	Oxford	C1 M3
206	Petersen, Dean H. & Son, Inc., Bulk Milk Transportation	Bennet	M1
68	Randolph Creamery	Randolph	B1
43	Ravenna Cheese Co., Inc.	Ravenna	B1 C1
24	Roberts Dairy	Lincoln	B1 C14 M8 P1
08	Roberts Dairy Co.	Omaha	M1 M2
212	West Point Creamery, Inc.	West Point	B1
<u>NEW JERSEY-34</u> (Old code-29)			
751	Scheps Cheese Co., Inc.	Paterson	C14 C17
<u>NEW YORK-36</u> (Old code-31)			
	Birds Eye, Inc., General Foods Corp.	Avon	S21
8608	Carnation Co.	South Dayton	M11
8628	Chautauqua Malted Milk Co.	Mayville	D1
2500	Coop. Marketing Agency, Inc.	Horseheads	D1
3077	Coop. Marketing Agency, Inc.	Ogdensburg	B1 D1 D6 P1
5630	Coop. Marketing Agency, Inc.	Oneida	B1 D1 D6
0329	Crowley's Milk Co., Inc.	Arkport	B1 D1 M8
0284	Cuba Cheese & Trading Co.	Cuba	C1 D8 M3
8222	Dairylea Coop., Inc.	Adams	C1 M3 P10
8601	Dairylea Coop., Inc.	Champlain	B1 D1 D6
3078	Dairylea Coop., Inc.	Ogdensburg	C1 C17 M3
1563	Dairylea Coop., Inc.	Vernon	D1
1564	Dairylea Coop., Inc.	Vernon	C12 M4 S16
3417	Deltown Foods	Frasers	B1 D1 D6
2631	Elmhurst Milk & Cream Co., Div. of Prattsburg Cry. Co.	Prattsburg	B1 D1 M8
8788	Emkay Trading Corp.	Blasdell	C10 C11
3979	Empire Milk Corp.	Hartlot	C17 M3
2037	Friendship Dairies, Inc.	Friendship	B1 B2 C12 C13 M4
9076	Hotel Bar Foods, Inc.	New York	P1
2323	Kraft Foods	Canton	C1 M3
8610	Kraft Foods	Lowville	C1 M15
9301	Kramer, J. R., Inc.	Elmhurst	P1
5056	O-AT-KA Milk Coop., Inc.	Batavia	B1 D1 D4 D6 M8 M11
3470	O-AT-KA Milk Coop., Inc.	Collins Center	D1 D4 M8
8071	Pollio Dairy Products Corp.	Campbell	B1 C14 C17
1548	Queens Farms Dairy, Inc.	Pierrepont Manor	B1 D1 D4 M8 M9
3781	Queens Farms, Inc.	Copenhagen	C1
0348	Queensboro Farm Products, Inc.	Canastota	D1 M1 M8
	Rich Products Corp.	Buffalo	S21

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION						
<u>NEW YORK-36 (Old code-31) (Cont.)</u>									
823	Sorrento Cheese Co., Inc.	Buffalo	C14	C17					
9700	Valley Cry. Co.	Waverly	B1	D1					
9077	Zenith-Godley Co., Inc.	New York	P1						
<u>NORTH CAROLINA-37 (Old code-32)</u>									
76-1	Carnation Co.	Albemarle	M1						
76-2	Carnation Co.	Shelby	M1						
76	Carnation Co.	Statesville	M11						
77	Kraft Foods Co.	West Jefferson	C1	M3					
<u>NORTH DAKOTA-38 (Old code-33)</u>									
47	Adams County Cry.	Hettinger	B1	M1					
1	Aneta Cry. & Prod. Co.	Aneta	B1						
44	Arrow Cry.	Hazen	B1						
3	Ashley Cry.	Ashley	B1						
98	Barnes County Coop. Cry.	Valley City	B1	M1					
106	Beaver Valley Cry.	Wishek	B1						
8	Bottineau Coop. Cry.	Bottineau	B1	M1					
10	Capitol City Cheese Co., Inc.	Bismarck	C3	M3					
5	Capitol City Foods, Inc.	Bismarck	B1						
25	Cass-Clay Cry., Inc.	Drake	M1						
25	Cass-Clay Cry., Inc.	Edgeley	M1						
14	Cass-Clay Cry., Inc.	Fairmount	M1						
25	*Cass-Clay Cry., Inc.	Fargo	B1	C12	D1	D6	M2	P1	
15	Cass-Clay Cry., Inc.	Jamestown	M1						
19	Dickinson Cheese Co., Inc.	Dickinson	C1	M3					
21	Drake Coop. Cry.	Drake	M1	M2					
22	Elgin Farmers Cream & Milk Shipping Assn.	Elgin	M1	M2					
92	Emmons Co. Cheese Corp.	Strasburg	C3	M3					
55	Farmers Coop. Cry. Assn.	LaMoure	M1	M2					
29	Gackle Creamery	Gackle	B1						
39	Hankinson-Milnor Coop. Cry.	Hankinson	M1						
70	Hankinson-Milnor Coop. Cry.	Milnor	B1						
42	Harvey Cry., Inc.	Harvey	B1	C1					
45	Hazen Cheese Co., Inc.	Hazen	C3	M3					
46	Hebron Coop. Cry.	Hebron	M1	M2					
85	Lakeland Cheese Co.	Powers Lake	C1	M3					
17	Lakeview Dairy	Devils Lake	M1						
53	Lakota Cheese Co. Inc.	Lakota	B1	C1	M3				
59	Lefor Cheese Co., Inc.	Lefor	C1	M3					
60	Linton Cry.	Linton	B1						
67	McClusky Coop. Cry.	McClusky	B1	M1					
68	McVillie Cry.	McVillie	B1						
112	Medina Cheese Co.	Medina	C1	M3					
81	New Salem Cry.	New Salem	B1						

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DAIRY PLANTS SURVEYED AND  
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>NORTH DAKOTA-38</u> (Old code-33) (Cont.)			
104	Peterson Cry.	Williston	B1 M1
16	Powers Cry.	Crosby	B1 M1
88	Rugby Creamery	Rugby	B1 C3
89	Selfridge Cheese Co., Inc.	Selfridge	C3 M3
31	Tri-County Creamery	Glen Ullin	B1 M1
105	Tri-County Weighing Assn., Inc.	Wishek	M1
96	Tuttle Dairy Prod., Inc.	Tuttle	C3 M3
4	Valley Dairy Products, Inc.	Beach	C3 M3
83	Walsh Center Cry.	Park River	B1
102	Watford City Cry.	Watford City	B1 M1
82	Western Cheese Co.	Oakes	C1 M3
94	Winger Cheese Co., Inc.	Towner	C3 M3
107	Wishek Cheese Co.	Wishek	C3 M3
<u>OHIO-39</u> (Old code-34)			
40	Beatrice Foods Co.	New Bremen	D1 M2 M8
145	Belle Center Cry. Co.	Belle Center	M1
101	Brewster Dairy	Brewster	C2 C4 M3 M14 M15
36	Cloverland Dairy	Flushing	B1
5	Cudahy Co.	Washington Court House	C17 C18
87	Defiance Milk Prod. Co. (The), Div. of Diehl, Inc.	Defiance	M11
146	Eldorado Cry. Co.	Eldorado	D3
148	Equity Dairies, Inc.	Ft. Recovery	M1
39	Equity Dairies, Inc.	Lima	B1 D1 M8
147	Equity Dairies, Inc.	Sardinia	M1 M2 M7
20	Fisher Cheese Co.	Wapakoneta	P9
154	International Automated Machines, Inc.	Perrysburg	P7
125	Miami Valley Milk Producers Assn.	Dayton	D1 M2 M8
110	Miceli Dairy Products	Cleveland	C14 C17 C18 C19
410	Middlefield Coop. Swiss Cheese Co.	Middlefield	C4 M3 M14
152	Minerva Dairy	Minerva	B1 C2 C3
153	Nestle Co.	Marysville	C25 C26 S6 S7
28	Orrville Milk Co.	Orrville	D1 M2 M8
127	Pet, Inc.	Bryan	M11
128	Pet, Inc.	Coldwater	M1 M2 M8 M9
109	Westerville Cry., Div. of Beatrice Foods	Covington	D1 M2 M11
<u>OKLAHOMA-40</u> (Old code-35)			
62	Assoc. Milk Producers, Inc.	Oklahoma City	B1 D1
30	Assoc. Milk Producers, Inc., Tulsa Div.	Tulsa	D1 M2

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION				
<u>OKLAHOMA-40 (Old code-35) (Cont.)</u>							
87	Blaine Dairy Products Co.	Watonga	C3	M3			
70	Burkey Creamery	Cushing	B1				
610	Harp's Green Valley Farms	Shawnee	B4	P1	P2		
81	Kraft Foods	Sulphur	C3	M3			
607	Wilsey Bennett, Inc.	Oklahoma City	P1				
<u>OREGON-41 (Old code-36)</u>							
56	Coquille Valley Dairy Coop.	Bandon	C1				
38	Eugene Farmers Cry.	Eugene	B1				
25	Farmers Coop. Cry.	McMinnville	B1	D1	D6		
41	Larsen's Cry.	Oregon City	B1				
84	Mayflower Farms	Coos Bay	C1				
34	Mayflower Farms	Portland	B1	D1	D6		
12	Raven Cry. Co.	Portland	P1				
30	Tillamook County Cry. Assn.	Tillamook	B1				
<u>PENNSYLVANIA-42 (Old code-37)</u>							
051	Aldovin Dairy	Tunkhannock	B1	C12	D1	M4	M8
189	Beaver Meadow Cry.	DuBois	B1	C3	P1		
228	Bishoff Waynesburg Co.	Waynesburg	B1	D3	P1		
084	Borden Co.	Wellsboro	M1	M10			
300	Carnation Co.	Cambridge Springs	M11				
301	Carnation Co.	Corry	M1				
227	Clearfield Cheese Co.	Curwensville	P9				
176	Coop. Marketing Agency, Inc.	Middlebury Center	B1	D1	D4	D6	
177	Coop. Marketing Agency, Inc.	Galeton	B1	D1	M8		
229	Dairy Sales Corp.	Coatesville	P1				
242	Dietrich Dairy, Inc.	Reading	B1	D1	D4	M8	
208	Dunnet, C. W. & Co.	Philadelphia	P1				
020	East Smithfield Farms, Inc.	Liberty	B1				
182	Grover Farms, Inc.	Grover	M2	M7	M8	M9	
190	Keller's Cry.	Harleysville	P1				
189	Kirk's Milk Products, Inc.	DuBois	B1	C3	D1	M2	P1
037	Lehigh Valley Farmers Coop.	Allentown	D1	M8			
310	Mountain Milk Co.	Shippensburg	M1				
082	Penn Dairies, Inc.	York	D1	M1	M2	M7	M8
060	Ready Foods Products, Inc.	Philadelphia	M2	M6			
230	Sommer Maid Cry.	Doylestown	P1				
264	Sun-Re Cheese Corp.	Sunbury	C14				
100	Zausner Foods, Inc.	New Holland	C10	C12	C13	M4	
<u>SOUTH DAKOTA-46 (Old code-40)</u>							
206	Assoc. Milk Producers, Inc.	Freeman	B1	D1	D6		
245	Assoc. Milk Producers, Inc.	Gregory	M1				

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION									
<u>SOUTH DAKOTA-46</u> (Old code-40) (Cont.)												
208	Assoc. Milk Producers, Inc.	Lake Preston	M1									
211	Assoc. Milk Producers, Inc.	Parkston	C1	M3								
243	Big Stone Cheese Co.	Castlewood	M1									
229	Big Stone Cheese Factory	Big Stone City	B1	B2	C1	C2	C17	C18				
				C19	C20	C21	C30	C34				
			M15									
155	Black Hills Milk Prod.	Rapid City	B1	D1	D6							
203	Bowdle Cry. & Prod. Co.	Bowdle	B1									
228	Cass-Clay Cry., Inc.	Aberdeen	C3	M1	M3							
231	Ethan Dairy Products	Ethan	C2	M3								
232	Eureka Cheese Factory	Eureka	C1	M3								
233	Hoven Dairy Corp.	Hoven	C1	M3								
244	Land O'Lakes, Inc.	Faulkton	M1									
207	*Land O'Lakes, Inc.	Lake Norden	M2	D1								
156	*Land O'Lakes, Inc.	Sioux Falls	D1	M1	M2							
111	*Land O'Lakes, Inc.	Volga	B3	D1	D6	M2						
219	Land O'Lakes, Inc.	Webster	M1									
215	Landsberger Cry. & Produce Co.	Sisseton	B1									
241	Rosebud Cheese Co.	Burke	C1	M3								
212	Roslyn Cry. Co.	Roslyn	M1									
151	Scandinavian Coop. Cry.	Viborg	B1									
213	Scotland Dairy Coop.	Scotland	B1	C1								
235	Sioux Dairy Coop. Assn.	Mission	C1	M3								
240	Sturgis Dairy Corp.	Sturgis	C1	M3								
137	Terrace Park Dairy	Sioux Falls	B1	M14	P1							
242	Timber Lake Cheese Co., Inc.	Timber Lake	C1	M3								
236	Tri-County Cheese Co.	Pierpont	C1	M3								
237	Twin Dakotas Dairy Corp.	Pollock	C1	M3								
234	Valley Queen Cheese Co.	Milbank	B1	C1	M3							
238	Veblen Cheese & Produce Co.	Veblen	C1	M3								
<u>TENNESSEE-47</u> (Old Code-41)												
328	Avalon Cheese Co.	Ardmore	C3	M3	M14							
323	Avalon Cheese Co.	McMinnville	C3									
321	Bedford Cheese Co.	Shelbyville	C1	M3								
327	Breakstone Sugar Creek Foods	Knoxville	B1	P1								
329-3	Carnation Co.	Manchester	M1									
329	Carnation Co.	Murfreesboro	M11									
329-2	Carnation Co.	Sparta	M1									
329-1	Carnation Co.	Watertown	M1									
313	Dairymen, Inc.	Lewisburg	B1	D1	M2							
335	Dairymen, Inc.	Chattonooga	B1	M12								
320	Kraft Foods	Alexandria	C1	M3								
315	Kraft Foods	Clarksville	C3	M3								
324-1	Kraft Foods	Columbia	M1									
324	Kraft Foods	Fayetteville	C4	M3								
316	Kraft Foods	Gallatin	C1	C5	C6	C7	C17	M3				

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION			
<u>TENNESSEE-47</u> (Old code-41) (Cont.)						
318	Kraft Foods	Greeneville	C3	M3		
324-3	Kraft Foods	Lafayette	M1			
324-2	Kraft Foods	Pulaski	M1			
336	National Farmers Organization	Shelbyville	M1			
326	Pet, Inc.	Greeneville	M11			
326-2	Pet, Inc.	Martin	M1			
326-3	Pet, Inc.	Springfield	M1			
311	Rutherford County Coop.	Murfreesboro	C1	M3	M14	
331	Summer County Coop. Assn.	Gallatin	B1	M2	M8	
312	Swift & Co.	Lawrenceburg	C1	M3	M14	
330	Swift & Co.	Nashville	B1	P1		
322	Tennessee Cheese Co.	Woodbury	C3	M3	M14	
<u>TEXAS-48</u> (Old code-42)						
0905	Assoc. Milk Producers, Inc.	Muenster	C3	D1	M3	
8221	Assoc. Milk Producers, Inc., Zarsamora Plant	San Antonio	C3	M3		
0908	Assoc. Milk Producers, Inc.	Sulphur Springs	D1	M2	M9	
5482	Carnation Company	Sulphur Springs	M11			
6101	Collier Industries	Fort Worth	B1	P1		
8950	New Ulm Cry. Co.	New Ulm	B1			
<u>UTAH-49</u> (Old code-43)						
65	Brooklawn Creamery Co.	Salt Lake City	B1			
03	Cache Valley Dairy Assn.	Smithfield	B1	C1	C4	D8
08	Federated Dairy Farms, Inc.	Ogden	B1	C3	D8	
61	Gossner Cheese Factory	Logan	C1	C4		
57	Hi-Land Dairy	Beaver	C1			
63	Hi-Land Dairy	Richmond	B1	C1	D8	
06	Hi-Land Dairy	Roosevelt	B1			
44	L. D. Schreiber Cheese Co., Inc.	Logan	P9			
04	Wilsey, Bennett Co.	Salt Lake City	P1			
<u>VERMONT-50</u> (Old code-44)						
11	Grafton Village Cheese Co. Inc.	Grafton	C1			
08	Hood, H. P. & Sons	Newport	D1	D4		
03	Hood, H. P. & Sons	St. Albans	B1	C12	D1	D6
76	Kraft Foods	Troy	C1	M3		
60	St. Albans Coop. Cry.	St. Albans	B1	D1	D10	M8
70	Yankee Milk, Inc.	Enosburg Falls	B1	D3	M9	
<u>VIRGINIA-51</u> (Old code-45)						
9401	Carnation Co.	Galax	M11			
9402	Carnation Co.	Riner	M1			
9403	Carnation Co.	Stuart	M1			

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>VIRGINIA-51</u> (Old code 45) (Cont.)			
9412	Kraft Foods	Independence	C1 M3
9414	Pet Milk Co.	Abingdon	M1
9415	Pet Milk Co.	Rural Retreat	M1
9410	Valley Milk Products Corp.	Strasburg	B1 D1 M8
<u>WASHINGTON-53</u> (Old code-46)			
23	Arden Farms Co.	Moses Lake	B1
73	Carnation Co.	Mt. Vernon	M11
29	Carnation Co.	Seattle	B1
18	Carnation Co.	Spokane	C12
76	Consolidated Dairy Products Co.	Seattle	P1 P9
48	Darigold Farms	Issaquah	B1 D1 D6 P1
03	*Darigold Farms	Lynden	D1 M2
72	Dob Div. of Fairmont Foods Company (The)	Olympia	C1 C3 C7 C17
25	Foremost Foods Co.	Seattle	B1
35	Inland Empire Dairy Assn.	Spokane	B1
68	International Cheese Mfg. Ltd.	Snohomish	C3 C7
116	Mazza Cheese Co.	Orting	C1 C13
35	Spokane Milk Producers Assn.	Spokane	D1 M2
30	Standard Dairy	Longview	B1 C3 C7
75	Turner & Pease Co.	Seattle	P1
50	Yakima City Creamery	Yakima	B1 D1 D6
<u>WEST VIRGINIA-54</u> (Old code-47)			
4	Carnation Co.	Cameron	M1
3	Carnation Co.	Clarksburg	M11
<u>WISCONSIN-55</u> (Old code-48)			
363	A-G Coop. Cry.	Arcadia	B1 D1 D6
1258	Alaska Farmers Coop.	Kewaunee	C1 M3
358	Alcan Cry. Co.	Richland Center	B1 M12
1430	Alder Creek Cheese Factory	Fremont	C1 C2 C7 M3
310	Alto Coop. Cry., Astico Div.	Astico	M1
2189	Alto Coop. Cry.	Berlin	M1
0112	Alto Coop. Cry.	Waupun	C3 M1 M3 M14
0305	Alto Coop. Cry., Westfield Div.	Westfield	C1 M3
0528	Andersonville Coop. Dairy	Ashland	C3 M3
0951	Arena Milk Products	Arena	C1 C3 C6 M3
2108	Arpin Dairy	Arpin	C17 C18 M2 M3
1244	Arthur Dairy	Cadott	C1 C2 M3
1949	Assoc. Milk Producers, Inc., Marathon-Clark District	Abbotsford	C1 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Old code-48) (Cont.)</u>			
170	Assoc. Milk Producers, Inc.	Alma	C4 M3 M14
71	Assoc. Milk Producers, Inc.	Antigo	M1
483	Assoc. Milk Producers, Inc.	Belleville	M1
0226	Assoc. Milk Producers, Inc.	Blair	C3
164	Assoc. Milk Producers, Inc.	Boyceville	M1
425	Assoc. Milk Producers, Inc.	Portage	C32 P9 P10
152	Assoc. Milk Producers, Inc.	Madison	C1 M1 M3
6	Assoc. Milk Producers, Inc.	Mt. Horeb	D1 M1 M2 M8
410	Assoc. Milk Producers, Inc.	Shullsburg	M1
1	Assoc. Milk Producers, Inc.	Turtle Lake	M1
346	Atlas Coop. Cry. Co.	Luck	B1
1308	Auburndale Cheese Factory	Auburndale	C1 C2 M3
0418	Badger State Cheese Co.	Forestville	C1 M1 M3
3120	Baker Laboratories	East Troy	M11 M17 P6 S14
0495	Bamford Cheese Factory	Plymouth	C20 M3
399	Barron Coop. Cry.	Barron	B1 M7 M9
0102	Bass Lake Cheese Factory	Somerset	C1 M3
0730	Bear Valley Cheese Factory	Hillpoint	C1 C3 M3
702	Beatrice Foods Co., Wright & Wagner Div.	Beloit	C26 C29 D1 S3
140	Beechwood Cheese Co.	Adell	C5 C6 M3
1038	Belle Plaine Cheese Factory	Shawano	C2 M3
1265	Bellinger Dairy	Thorp	C3 M3
1246	Benecke's Cheese Factory	Denmark	C1 M3
844	Biggs Cheese Coop.	Argyle	C2 C7 M3
0980	Biglow Butter & Cheese Factory	Avoca	B1 C2 C6
1697	Bleicks Cry.	Bonduel	B1 C1 M3
1725	Bletsoe Dairy Inc.	Granton	M1
1725	Bletsoe Dairy Inc.	Neillsville	C3 M3
1097	Bloomfield Cheese Factory	Mineral Point	C1
2168	Bloomville Coop. Cry.	Gleason	C3 M3
2050	Blue Star Cheese Factory	Denmark	C1 C2 M3
0204	Borden Foods Co.	New London	C3 C4 M1 M3 P10
487	Borden Foods Co.	Plymouth	C32 P9 P10
0343	Bosstown Cheese Factory	Richland Center	C1
0669	Branch Cheese Co.	Branch	C17 M3 M14
1314	Brantwood Coop. Dairy Co.	Brantwood	C3 M3
2171	Brill Coop. Cry.	Brill	C3 M3 M14
0896	Brookside Cheese Factory	Abrams	C1 C2 C7 M3
1259	Brush Hollow Cheese Factory	Viroqua	C3 M3
0156	Brushville Cheese Factory	Pine River	C1 M3
0472	Buck Grove Coop. Assn.	Mineral Point	C1 M3
2115	Bud Cheese Factory	Viroqua	C3 M3
1953	Buena Vista Cheese Factory	Lone Rock	C1 C2 M3
1849	Butternut Cheese Factory	Butternut	C3 M3
0700	Cady Cheese Factory	Wilson	C3 M3
498	Calumet Cheese Co., Inc.	Hilbert	C27 C28 C32 P9
499	Carnation Co.	Chilton	D2 P4

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WISCONSIN-55 (Old code-48) (Cont.)												
740	Carnation Co.	Oconomowoc	S6	S7	S13							
0336	Carr Cheese Factory	Cuba City	C1	M3								
1710	Carr Valley Cheese Factory	La Valle	C1	M3								
0257	Cassel Gardens Farmers Coop.	Marathon	C2	C3	M3							
0250	Catawba Cry. & Cheese Factory	Catawba	C3	M3								
0671	Cedar Grove Cheese Factory	Plain	C2	M3								
138	Central Cheese & Butter Assn.	Rice Lake	C1	C2	C7	M3						
91	Central Cheese Co.	Marshfield	P9									
160	Chalet Cheese Coop.	Monroe	C1	C5	C8	M3						
109	Chaseburg Coop. Cry.	Chaseburg	C1	M3								
821	Cheez Company Inc.	Wisconsin Rapids	P9	P10								
0440	Cherry Grove Cheese Factory	Edgar	C3	M3								
1889	Chili Milk Pool Coop.	Chili	C2	M3								
0746	Clark Company Cheese Factory	Greenwood	C1	M3								
337	Clifton Farmers Coop. Cry.	Camp Douglas	B1	M1	M7							
0477	Clover Belt Cheese Factory	Edgar	C2	C6	C17	M2	M3					
0501	Clover Cream Dairy Produce Co.	Marshfield	C2	M3								
1132	Clover Hill Coop. Cheese Factory	Curtiss	C3	M3								
0956	Clover Hill Dairy Co.	Stratford	C1	C3	M2	M3	M14					
0871	Cloverleaf Cheese Factory	Neenah	C1	M3								
0451	Cloverleaf Cheese Factory	Stanley	C3	M3								
0914	Cloverleaf Cheese Factory	Sturgeon Bay	C2	M3								
1119	Colby Cheese Factory	Colby	C1	C3	M3							
0397	Coleman Cheese Factory	Coleman	C1	C2	C38	M3						
288	Connorsville Coop. Cry.	Downing	M1									
0319	Conrath Coop. Dairy	Conrath	C3	M3								
2	Consolidated Badger Coop.	Appleton	D1	D6	M1	M2						
75	Consolidated Badger Coop.	Iola	M1									
1950	Consolidated Badger Coop.	Marshfield	C1	C2	M3							
115	Consolidated Badger Coop.	Medford	M1									
362	Consolidated Badger Coop.	Shawano	M1									
197	Consolidated Badger Coop.	Wittenberg	B1	M1	M2	M8	M13	M15				
			P1									
369	Coon Valley Coop. Cry.	Coon Valley	C1	M3								
1879	Cooper Cheese Co.	Westboro	C1	C2	C7	M3						
1413	Country Delight, Inc.	Fennimore	B1	M1								
0540	County Line Cheese Co.	Oconto	C1	C18	M3							
648	Crystal Lake Cheese Factory, Inc.	Comstock	C3	C5	C6	C8	M3					
255	Cuba City Cry.	Cuba City	M1									
2118	Cudahy Co.	Bloomington	C1	C17								
289	Dairy Maid Coop.	Augusta	C3	M3								
0290	Delmar Cheese Factory	Boyd	C3	M3								
0812	Dickeyville Cheese Factory	Dickeyville	C1	C38	M3							
1777	Door County Dairy Co.	Sturgeon Bay	C2	M3								
0145	Dorchester Cheese Co.	Dorchester	C1	C2	M3							
1349	Dupont Cheese Factory	Marion	C1	C2	M3							
1245	Duvall Farmers Cheese Coop.	Luxemburg	C1	M3								

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WISCONSIN-55 (Old code-48) (Cont.)												
1289	East Krok Cheese Factory	Kewaunee	C1	C2	M3							
2062	Eastman Creamery Ltd.	Eastman	B1	C1	M3							
1955	Eau Galle Cheese Factory	Eau Galle	C20	C21	M3							
0493	Edelweiss Cheese Co.	Marshfield	C3	M3								
1498	Edsedell Cheese Factory	Cadott	C3	M3								
735	Elk Creek Cheese Factory	Viola	C3	M3								
365	Elk Creek Coop. Cry.	Independence	M1									
0201	Ellisville Coop. Dairy Assn.	Luxemburg	C1	C2	M3							
356	Ellsworth Coop. Cry.	Ellsworth	C3	B1								
1514	Elmdale Cheese Factory	Greenwood	C1	M3								
0992	Elmwood Cheese Factory	Little Suamico	C2	M3								
284	Elroy Community Dairy Coop.	Elroy	C3	M3								
0878	Excelsior Dairy Assn.	Blue River	C1	M3								
353	F&A Dairy Products	Dresser	C17	M3								
0754	Fairview Cheese Factory	Bowler	C1	M3								
1090	Fairview Cheese Factory	Stitzer	C1	M3								
23	Falls Dairy	Colfax	M1	M2								
301	*Falls Dairy Co.	Jim Falls	B1	C1	C17							
385	Falls Dairy Co.	Stanley	M1									
350	Farmers Coop. Cry. Assn.	Clear Lake	B1	M9								
0101	Farmers Cry. Co. of Bangor	Bangor	B1	C1	M3							
1355	Fennimore Branch Cheese Coop.	Fennimore	C1	M3								
2122	Ferryville Cheese Factory	Ferryville	C1	C2								
1855	Foremost-Blue Moon Cheese	Thorp	C3	C16	M2							
115	*Foremost Foods Co.	Medford	D2	P4								
0164	Forest Spring Cheese Factory	Mt. Calvary	C1	C6	M3							
313	Foster Cry., Div. of Falls Dairy Co.	Osseo	M1									
0990	Four Corners Cheese Factory	Curtiss	C1	M3								
0750	Frankfort Cheese Factory	Edgar	C1	C2	M3							
2201	Frigo Cheese Corp.	Lena	C1	C13	C14	C17	C18	C20				
				C21	C35	M1	M3					
0141	Frigo Cheese Corp.	Wyocena	C16									
0157	Fritsch Cheese Factory	Cobb	C1	C2	M3							
987	Fuhrman's South Shore Dairy	Iron River	C3	M3								
1575	Gad Cheese Factory	Medford	C1	M3								
3	Galloway-West Co.	Fond du Lac	B1	C1	C11	C29	D1	D6				
				D9	M1	M10						
293	Garden Valley Coop. Cry., Cochrane Div.	Cochrane	C3	M3								
1099	Gibbsville Cheese Factory	Sheboygan Falls	C1	C2	M3	M14						
0413	Golden Glow Cheese Factory	Soldiers Grove	C6	M3								
184	Golden Guernsey Dairy Coop.	Waukesha	M2									
0998	Goldfield Cheese Factory	Pound	C1	M3								
1932	Gopher Hill Cheese Factory	Hortonville	C1	M3								
0653	Graf Cry. Co., Inc.	Zachow	B1	P1								
0108	Grand Meadow Coop. Dairy Co.	Stratford	C3	M3								
1520	Grass Lake Cheese Factory	Shawano	C1	C2	M3							

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION							
WISCONSIN-55 (Old code-48) (Cont.)										
721	Great Atlantic & Pacific Tea	Manitowoc	D2	P4						
0667	Green Valley Cheese Co.	Cecil	C1	M3						
0324	Green Valley Coop. Dairy Co.	Auburndale	C3	M3						
1866	Greenwood Milk Products Coop.	Greenwood	C1	C2	M3	ML4				
0696	Gunia's Dairy	Neillsville	C1	C3	M3					
0194	Halder Coop. Dairy	Mosinee	C3	M3						
0776	Halvorson Dairy	Colby	C2	M3						
0196	Harris Cheese Factory	Unity	C1	C2	M3					
0834	Hatchville Cheese Factory	Menomonie	C3	M3						
512	Hay Hollow Cheese Co.	Blanchardville	C6	M3						
0288	Hazelton Cheese Factory	Bagley	C1	M3						
524	Health Valley Cheese Factory	Juda	C1	C5	C6	C37	M3			
910	Hebels Corners Cheese Factory	Denmark	C1	M3						
2037	Heberlein Cheese Factory	Boscobel	C3	M3						
0718	Heim Cheese Co., Inc.	Watertown	C5	C6	M3					
1444	Hemlock Cheese Factory	Greenwood	C3	M3						
7	Hiawatha Valley Dairies Coop.	Sparta	B1	D1	M1	M7	ML2	P1		
371	Hiawatha Valley Dairy Coop.	Viroqua	M1							
1227	Hickory Grove Coop. Cheese Co.	Boscobel	C1	M3						
0676	Hicks Cheese Co.	Shullsburg	C1	M3						
0861	High Point Cheese Factory	Highland	C1	M3						
1853	Hillside Cheese Factory	Chilton	C1	C3	M3					
1512	Hillside Coop. Cheese Mfg.	Stratford	C3	M3						
0808	Hillside Coop. Dairy	Denmark	C2	M3						
339	Hoffman Corners Coop. Cry.	Kendall	B1	M1	M7					
1997	Hollandale Cheese Co.	Hollandale	C1	M3						
2008	Homeland Dairy	Mauston	C1	C2	C5	C6	M3			
0280	Honey Bee Cheese Factory	Marathon	C1	C2	M3					
326	Hustler Coop. Cry.	Hustler	B1	M1	M7					
0199	Indian Head Cheese Factory	Soldiers Grove	C1	M3						
1273	Irish Valley Cheese Factory	Plain	C6	M3						
0997	Isaar Cheese Factory	Seymour	C1	M3						
48	Klondike Cheese Coop.	Monroe	C6	C7	M3					
2175	Knapp Creamery, Inc.	Knapp	C1	M3						
1503	Knox Mills Cheese Factory	Brantwood	C3	M3						
1325	Kraft Foods	Antigo	C20	C21	M3					
181	Kraft Foods	Milan	C3	C20	M3					
49	Kraft Foods	Wausau	C23							
0311	Krakow Cheese Factory	Krakow	C1	M3						
0401	Krause Dairy Corp.	Oconto Falls	C1	M3	ML4					
1702	Kriewaldt Cheese Factory	Shawano	C1	M3						
1747	LaFarge Cry. Co.	LaFarge	C1							
635	Lakeside Cheese Factory	Kiel	C1	C2	M3					
0148	Lake-to-Lake Dairy Coop.	Casco	C1	M3						
291	Lake-to-Lake Dairy Coop.	Denmark	B1	D1	D6	M1	M8			
0398	Lake-to-Lake Dairy Coop.	Kiel	B1	C1	C2	C7	M1	P10		
413	*Land O'Lakes, Inc.	Eau Claire	D2	P4						
402	Land O'Lakes, Inc.	Luck	M1							

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<u>WISCONSIN-55</u> (Old code-48) (Cont.)			
295	Land O'Lakes, Inc.	Mondovi	M1
57	*Land O'Lakes, Inc., Cheese Div.	Spencer	P9 P10
0313	Laney Cheese Factory	Pulaski	C1 M3
2124	Larson Cry. Co.	Gays Mills	B1 C3
376	Level Valley Dairy Co.	West Bend	B1 B3 B5 P1
1556	Liberty Coop. Cheese	Kennan	C3 M3
0425	Liberty Pole Cheese Factory	Viroqua	C3 M3
0499	Lincoln Center Coop. Dairy Co.	Marshfield	C1 M3
1065	Lincoln Farmers Coop. Cheese Co.	Casco	C1 C2 M3
0270	Linden Cheese Factory	Linden	C1 M3
0497	Lombard Dairy	Thorp	C3 M3
1505	Lone Pine Cheese Factory	Platteville	C1 C17 M3
1515	Loomis Cheese Factory	Loomis	C17 C18 C34 M3
292	Lov-It Cry. Co.	Green Bay	B1 P1
1522	Lynn Dairy	Granton	C2 M3
307	Madison Dairy Produce Co.	Madison	B1 P1
1551	Maple Grove Cheese Factory	Milladore	C1 M3
0484	Maple Hill Coop. Dairy Assn.	Boyd	C3 M3
82	Maple Leaf Cheese Coop.	Albany	C4 C5 C7 M3
0994	Maple Leaf Milk Co.	Princeton	C2 C6 M3
0764	Maple Ridge Coop. Cheese Co.	Boscobel	C3 M3
1266	Marathon Cheese Factory	Marathon	C1 C3 M3
0873	Marion Cheese Factory	Marion	C2 M3
1092	Marshall Coop. Assn.	Conrath	C1 C2 C3 M3
1519	Matteson Cheese & Butter Co.	Clintonville	C1 M3
0131	Mauston Coop. Cry.	Mauston	C1 M1 M3
516	Mayer Cheese Co.	Browntown	C4 C6 M3
414	Melrose Coop. Cry.	Melrose	M1
285	Mid-America Dairymen, Inc., Northern Div.	Baldwin	M1 M2 M7
300	*Mid-America Dairymen, Inc., Northern Div.	Bloomer	B1 D1 M1 M5
0823	Mid-Port Cheese Factory	Cashton	C1 M3
1241	Midway Coop. Cheese Factory	Cashton	C3 M3
1554	Mill Creek Cheese Factory	Arena	C1 M3
436	Mindoro Coop. Cry. Assn.	Mindoro	M1
0839	Mineral Point Cheese Co.	Mineral Point	C1 M1 M3
0447	Moquah Cheese Factory	Ashland	C3 M3
0886	Morgan Coop. Dairy Assn.	Oconto Falls	C1 M3
0306	Morrison Coop. Dairy	Greenleaf	C1 M3
0610	Mount Sterling Cheese Factory	Mt. Sterling	C1 C7
0930	Mount Zion Cheese Factory	Boscobel	C1 M3
1433	Mullins Cheese Inc., Riplinger Div.	Riplinger	C1 M3
782	National Farmers Organization	Chetek	M1
772	National Farmers Organization	Cuba City	M1
771	National Farmers Organization	Hartford	M1
448	National Farmers Organization	Marathon	M1

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WISCONSIN-55 (Old code-48) (Cont.)									
952	National Farmers Organization	Menasha	M1						
794	National Farmers Organization	Sauk City	M1						
763	National Farmers Organization	Stoughton	M1						
659	National Farmers Organization	Taylor	M1						
793	National Farmers Organization	Tomah	M1						
328	Nelson Coop. Cry.	Nelson	C1	C3	M3				
2094	Newburg Corners Coop. Cheese Factory	Bangor	C3	M3					
0365	Neumann's Dairy	Brillion	C3	M3					
1439	North Clayton Cheese Factory	Soldiers Grove	C3	M3					
0525	North Hendren Coop. Dairy	Willard	C1	C2	M3				
0155	North Osborne Cheese Factory	Seymour	C2	C4	M3	P10			
106	Northern Wisconsin Cry. Assn.	Oconto Falls	M2						
340	Norwalk Farmers Coop. Cry.	Norwalk	C3	M3					
0939	Oak Grove Cheese Factory	Clintonville	C3	M3					
0716	Osman Coop. Dairy Assn.	Newton	C1	C2	C5	C6	C7	M3	
405	Osseo Coop. Cry. Co.	Osseo	M1						
0985	Otter Creek Cheese Factory	Highland	C3	M3					
0863	Outagamie Producers Coop.	Black Creek	C1	M1	M3				
308	Pabst Farms, Inc.	Belleville	B1	M1	M12				
4	Pabst Farms, Inc.	Oconomowoc	D1	D6	M1	M2	M7		
0744	Patch Grove Creamery	Patch Grove	C1	M3					
1163	Patrons Pride Cheese Factory	Athens	C1	M3					
445	Pauly Cheese Co., Div. of Swift & Co.	Green Bay	P9	P10					
6-44	Pauly Cheese Co., Div. of Swift & Co.	Juneau	P10						
6-46	Pauly Cheese Co., Div. of Swift & Co.	Monroe	P10						
6-125	Pauly Cheese Co., Div. of Swift & Co.	Wausau	P10						
0771	Penn Hollow Cheese Factory	Avoca	C3	M3					
368	Pigeon Falls Coop. Cry.	Pigeon Falls	C3	M3					
334	Pine River Dairy Co.	Manitowoc	B1						
0701	Pine River Farmers Dairy Coop.	Merrill	C3	M3					
1797	Pine Valley Coop. Cheese Mfg. Assn.	Edgar	C3	M3					
0674	Pioneer Cheese Factory	Stratford	C3	M3					
0106	Pleasant Corners Cheese Factory	Suring	C1	M3					
0991	Pleasant Valley Cheese Factory	Spring Green	C3	M3					
1539	Pleasant View Cheese Factory	Appleton	C1	M3					
1271	Pleasant View Coop. Cry. Co.	Medford	C3	M3					
1313	Pleasant View Dairy	Loyal	C1	C3	M3				
0835	Preston Dairy Coop.	Fennimore	C1	M3					
1590	Pulaski Cheese Factory	Pulaski	C2	M3					
0404	Randt Dairy, Inc.	Loyal	C3	M3					
2030	Readstown Cry. Co.	Readstown	B1	C3					
2178	Red Mound Cheese Factory	De Soto	C3	M3					

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Old code-48) (Cont.)</u>			
0723	Redville Dairy, Inc.	Greenwood	C18 M3
2003	Retreat Cheese Factory	De Soto	C1 M3
35	Rice Lake Cry. Co.	Rice Lake	B1 B3 D1 M10 S5
1085	Rio Creek Coop. Cheese Co.	Rio Creek	C1 M3
0621	River Road Cheese Factory	Fredonia	C17 M3
209	Rock Cheese Factory Coop.	Watertown	C5 M3
0454	Rockbridge Cheese Factory	Richland Center	C1 M3
1025	Rockland River View Cheese Fcty.	De Pere	C1 C2 M3
1209	Rocky Ridge Coop. Dairy Co.	Mosinee	C2 M3
1458	Rose Brook Cheese Factory	Shawano	C2 M3
0330	Roselawn Cheese Factory	Colby	C3 M3
1061	Rosewood Dairy	Algoma	C1 M3
0272	Rosiere Coop. Cheese Factory	Casco	C1 M3
398	Roy's Sanitary Dairy	Monroe	B1
1785	S&R Cheese Corp.	Plymouth	C17 C18 C20 C21 M3
343	*Safeway Stores, Inc.	Durand	D2 P4
2048	Sanitary Cry.	Boscobel	B1 C1 M3
8-1897	Sanna Division, Beatrice Foods Company	Cameron	S21
10	Sanna Division, Beatrice Foods Company	Menomonie	B1 D1 D2 D4 D6 P4 P5
777	Sanna Division, Beatrice Foods Company	Vesper	D2 S6 S7 S8 S19
3073	Sargento Cheese Co. Inc.	Plymouth	P10
1076	Schlinsog Dairy Inc.	Loyal	C1 C2 M3
443	Schreiber, L. D. Co.	Green Bay	P9 P10
0249	School Grove Dairy Coop.	Brillion	C3 M3
0795	Schultz Cry. Co.	Antigo	C1 C2 M1 M3
2090	Schurman's Beetown Cry.	Beetown	M1
0212	Schurman Cheese Co.	Lancaster	C3 C6 M3
1073	Seneca Dairy Inc.	Seneca	B1 C3 M3
1944	Shiocton Dairy Prod. Coop. Assn.	Shiocton	C2 M3
636	Silver & Lewis Cheese Co.	Monticello	C5 C6 M3
8-1944	Sloane Foods, Inc.	Viroqua	P1
8-1946	Sloane Foods, Inc.	Westby	P1
1693	Sobieski Cheese Factory	Sobieski	C7
0130	Soldiers Grove Farmers Coop. Cheese Factory	Soldiers Grove	C3 M3
240	South Alma Cheese Factory	Alma Center	C17 M3
1164	South Chase Cheese Fcty.	Pulaski	C1 M3
373	Spooner Coop. Cry.	Spooner	B1 C3 C5 C7
2109	Springdale Cheese Factory	Viola	C3 M3
0172	Springside Cheese Factory	Coleman	C1 M3
0285	Star Valley Cry. Co.	Soldiers Grove	C3 M3
1350	Stella Cheese Co., Div. of Universal Foods	Brodhead	C17 M3
1891	Stella Cheese Col, Div. of Universal Foods	Clayton	C16 C21 C36 M2

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION						
WISCONSIN-55 (Old code-48) (Cont.)									
2095	Stella Cheese Co., Div. of Universal Foods Corp.	Campbellsport	C17	C18	C21	M2	M3	M14	
2144	Stella Cheese Co., Div. of Universal Foods Corp.	Cumberland	C20	C21	C22	C34	M3		
2120	Stella Cheese Co., Div. of Universal Foods Corp.	Dodgeville	C17	C18	M3				
1311	Stony Ridge Cheese Factory	Manawa	C3	M3					
8-1244	Sturm, A. & Sons, Inc.	Manawa	D2	P1	P2	P3	P4		
0475	Suemnicht Cheese Co.	Loganville	C1	M3					
1608	Summit Cheese Co.	Wilson	C3	M3					
370	Sun Glo Creamery	Westby	B1						
186	Sunny Creek Cheese Factory	Randolph	C5	M3					
1294	Sunset Coop. Cheese & Butter Co.	Wausau	C3	M3					
210	Swift & Co.	La Crosse	P1						
0739	Sylvan Cheese Factory	Richland Center	C3	M3					
0224	Thiel's Milk Products, Inc.	Menasha	C1	C3	M3				
0630	Thiry Daems Cheese Factory	Luxemburg	C3	M3					
1434	Tonet Farmers Cheese Co., Inc.	Luxemburg	C7	M3					
493	Townline Cheese Co.	Sheboygan Falls	M1						
0197	Tramway Cheese Factory	Menomonie	C3	M3					
1261	Twelve Corners Cheese Factory	Black Creek	C1	M3					
286	Twin Ports Coop. Dairy Assn.	Superior	B1	D1	D6				
1508	Twin Town Cheese Factory	Almena	C1	C20	C21	M3	M14		
406	Unity Coop. Cry.	Strum	M1						
1369	Unity Dairy Products	Unity	C2	M3					
1986	Wakefield Cheese Factory	Dodgeville	C3	M3					
1262	Waldwick Cheese Co.	Mineral Point	C1	C2	C6	M3			
1074	Warner Creek Cheese Factory	Hillsboro	C3	M3					
1305	Washington Cheese Factory	Cecil	C1	M3					
1606	Welcome Dairy	Colby	C2	M3					
1307	West Klondike Cheese Factory	Pound	C3	M3					
2126	West Prairie Cheese Factory	De Soto	C3	M3					
372	Westby Coop. Cry.	Westby	B1	C12	M1	M14			
0410	Weyauwega Milk Products, Inc.	Weyauwega	B1	C1	C3	M1			
0901	Weyauwega Star Dairy	Weyauwega	C2	M3					
0972	White Clover Cheese Factory	Sheboygan Falls	C1	C2	M3				
0905	White Clover Dairy Co., Inc.	Kaukauna	C1	C6	M1	M3			
1784	Wild Cherry Dairy	Thorp	C1	C2	M3				
1108	Wild Rose Cry. Coop.	Wild Rose	C1	C2	M3				
360	*Wisconsin Dairies Coop.	Reedsburg	B1	B2	D1	D6	M8	P1	
0107	Wisconsin Dairies Coop.	Richland Center	C3	M1	M3				
361	Wisconsin Dairies Coop.	Sauk City	D1	M1	M2	M15	P3	S3	
324	Wisconsin Dairies Coop.	Union Center	M1						
0559	Wisconsin River Valley Cheese Co.	Merrill	C1	C2	C5	C6	M3		
74	Wohlt Cheese Corp.	Fremont	P9						
2049	Woodlawn Coop. Dairy Assn.	Catawba	C3	M3					
304	Wuethrich, John Cry. Co., Inc.	Greenwood	B1	P1					
0627	Wyoming Valley Cheese Factory	Spring Green	C3	M3					
0239	Yuba Cheese Co.	Yuba	C1	M3					
309	Zanders Cry., Inc.	Cross Plains	B1	P1					

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# DIRECTORY

Names and Addresses of Personnel Who May Be Contacted For Inspection,  
Grading and Laboratory Service on Dairy Products

<u>Area Covered</u>	<u>Contact</u>	<u>Telephone Number</u>
	<u>PLANT INSPECTION, GRADING AND LABORATORY SERVICE</u>	
Arizona, California, Colorado, Idaho, Montana, New Mexico, Nevada, Oregon, Utah Washington, Wyoming	R. F. Hedtke, Regional Supervisor Inspection & Grading Branch Dairy Division, AMS, USDA 630 Sansome Street, Room 754 San Francisco, California 94111	AC 415 556-5585
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	<u>PLANT INSPECTION AND GRADING SERVICE</u>	
Arkansas, Iowa, Kansas, Louisiana, Minnesota, Missouri, Nebraska, North Dakota, Oklahoma, South Dakota, Texas	H. K. Linden, Regional Supervisor Inspection & Grading Branch Dairy Division, AMS, USDA 110 South Fourth Street, Room 414 Minneapolis, Minnesota 55401	AC 612 725-2248
	<u>LABORATORY SERVICE</u>	
	Dr. J. L. Dizikes, Chemist-In-Charge Dairy Division Laboratory, AMS, USDA Fourth Floor, B-Building 1819 West Pershing Road Chicago, Illinois 60609	AC 312 353-6525
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	<u>PLANT INSPECTION AND GRADING SERVICE</u>	
Alabama, Illinois, Indiana, Kentucky, Michigan, Mississippi, Ohio, Tennessee, West Virginia, Wisconsin	K. Olson, Regional Supervisor Inspection & Grading Branch Dairy Division, AMS, USDA 536 South Clark Street, Room 988 Chicago, Illinois 60605	AC 312 353-6680
	<u>LABORATORY SERVICE</u>	
	Dr. J. L. Dizikes, Chemist-In-Charge Dairy Division Laboratory, AMS, USDA Fourth Floor, B-Building 1819 West Pershing Road Chicago, Illinois 60609	AC 312 353-6525
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	<u>PLANT INSPECTION, GRADING AND LABORATORY SERVICE</u>	
Connecticut, Delaware, Florida, Georgia, Maine, Maryland, Massachusetts, New Hampshire, New Jersey, New York, North Carolina, Pennsylvania, Rhode Island, South Carolina, Vermont, Virginia	L. C. Iverson, Regional Supervisor Inspection & Grading Branch Dairy Division, AMS, USDA Midtown Plaza Building, Room 726 700 East Water Street Syracuse, New York 13210	AC 315 473-3596



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